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SINGLE USE CRUCIBLE
TOOL KIT- CRANE START UP
Part Number 40-25-104
2017

QUANTITY	PART NO.	DESCRIPTION
1	50-10-115	Demolding Multi-Purpose Tool 1" Gap
1	50-20-100	Burner Saddle
1	50-20-102	Preheating Burner Skv-5 Minute
1	50-20-103	Burner Stem-US Thread
1	50-20-104	Propane/Oxygen Hose (50')
1	50-20-105	Oxygen Regulator
1	50-20-106	Propane Regular
1	50-20-130	Inline Gauges Oxy-Pro Pair
1	50-20-135	Flashback Arrestors Oxy-Pro Pair
1	50-50-101	Setting Gauge
1	50-50-104NS	Fire Tong
6	50-50-106	Small Steel Wedges
1	50-50-107	Wire Brush
1	50-50-109	Chisel Hot Set with Handle
1	50-50-114	Flat File 14" w/Carbide Grit
1	50-50-116	Straight Edge –German (E-T)
1	50-60-206	Steel Support Plate
*2	50-30-106	Slag Pans (30# to 100#) or
*2	50-30-106L	Slag Pans (104# to 175#)
*1	50-60-201	Under Base Pan (104# to 175#) or
*1	50-60-202	Under Base Pan (30# & 40# <i>shims required</i>) or
*1	50-60-203	Under Base Pan (80# & 85#) or
*1	50-60-207	Under Base Pan (50# & 60#)
*1	55-40-102	Lightweight Universal Clamping Device (30#, 40#, 50#, 60#, 80#, 104# or 105#)
*1	50-60-100	Universal Clamping Device (135# to 175# & A65 to A120)
*1	55-60-102	Mold Shoes (30# & 40#) or
*1	55-60-103	Mold Shoes (50# & 60#) or
*1	55-60-105	Mold Shoes (80# & 85#) or
*1	55-60-107	Mold Shoes (104# & 105#) or
*1	55-60-108	Mold Shoes (135# to 175#)

(Approximate Weight: 153 lb.)

**Only two Slag Pans, one Under Base Pan, one Universal Clamping Device and one pair of Mold Shoes will be supplied with the tool kit that is specific to the size crane rail welding kits ordered.*

ALL PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE - FOB MANCHESTER, NJ